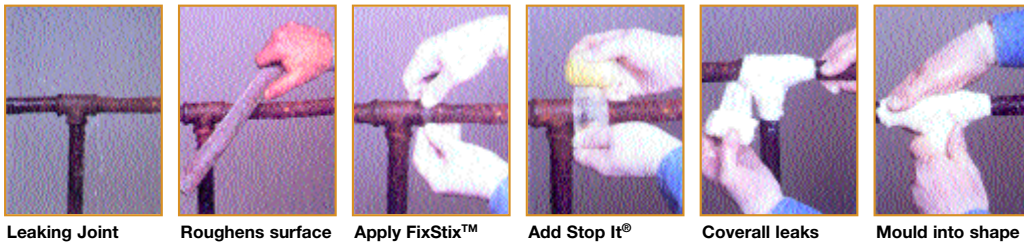


# repairs and solvents welding

## Stop It® pipe repair system



This in-field repair system can be quickly applied without any tools, and cures hard in 30 minutes. It works on all metal and plastic lines and when cured has excellent chemical and abrasion resistance. Each kit contains a hand-mouldable epoxy to plug leaks, voids or cracks, and a water-activated repair tape to wrap and add strength to the seal.



After 30 minutes cure will withstand up to 27 bar!

### Stop It® Pipe Repair System



- Repairs all metal or plastic pipes
- Fully cures in 30 minutes
- Can be applied underwater
- Pipe does not have to be clean or dry
- Excellent chemical resistance
- After cure, will withstand up to 27 bar pressure
- Complete kit including gloves

Size of Tape	Code	Price
2" wide x 4' long	STOP-240	32.81
2" wide x 12' long	STOP-212	48.26

### Stop It® Product Selection Guide

Pipe Size		Quantity 2" x 4'		Quantity 2" X 12'	
Nominal Inch Size	O.D. mm Size	Is Your Pressure Below 100 psi?	Is Your Pressure Above 100 psi?	Is Your Pressure Below 100 psi?	Is Your Pressure Above 100 psi?
1/2"	20	1 roll	1 roll	Use smaller size	Use smaller size
3/4"	25	1 roll	2 rolls	Use smaller size	Use smaller size
1"	32	1 roll	2 rolls	Use smaller size	Use smaller size
1-1/4"	40	1 roll	2 rolls	Use smaller size	Use smaller size
1-1/2"	50	2 rolls	2 rolls	Use smaller size	Use smaller size
2"	63	2 rolls	Use larger size	1 roll	1 roll
2-1/2"	75	2 rolls	Use larger size	1 roll	1 roll
3"	90	2 rolls	Use larger size	2 rolls	2 rolls
3-1/2"	-	Use larger size	Use larger size	2 rolls	2 rolls
4"	110	Use larger size	Use larger size	2 rolls	3 rolls
5"	140	Use larger size	Use larger size	2 rolls	3 rolls
6"	160	Use larger size	Use larger size	2 rolls	3 rolls
8"	225	Use larger size	Use larger size	3 rolls	4 rolls
10"	280	Use larger size	Use larger size	4 rolls	5 rolls
12"	315	Use larger size	Use larger size	4 rolls	5 rolls
14"	355	Use larger size	Use larger size	5 rolls	6 rolls
16"	400	Use larger size	Use larger size	5 rolls	7 rolls
18"	450	Use larger size	Use larger size	6 rolls	8 rolls

All WELD-ON cements, primers and cleaning fluids are now LOW VOC



IPS Corporation produces a wide range of high strength WELD-ON® solvent cements for rigid and flexible plastic pipes and fittings. Our stock range includes cements for PVC-U and Corzan PVC-C, as well as applicators to ensure faster, better joints.

## PVC-U Solvent Cements



### 719™

Extra heavy bodied, slow setting, PVC cement for all classes and schedules up to 30" diameter. It is a good fabrication cement, as it has excellent gap filling properties and because of its slow set, a good cement on large diameter pipe.

719-300 for 500ml tin Price: £15.76

## PVC-C Solvent Cements



### 724™

Heavy bodied, medium setting, Corzan PVC-C cement for all classes and schedules up to 12" diameter. Formulated for improved chemical resistance to caustics including hypochlorite solutions. **May be used on PVC industrial piping systems for chemical applications.**

Approved for Corzan™ Systems.  
724-301 for 500ml tin Price: £19.36  
724-201 for Quart tin Price: £34.83



### 725™ Wet 'R Dry™

Medium bodied, extremely fast setting, PVC cement for all classes and schedules up to 3" diameter interference fit. Specially formulated for applications where conditions are very wet and/or when quick pressurization is desired.

725-300 for 500ml tin Price: £15.03  
725-400 for 240ml tin Price: £8.83

## PVC-U and PVC-C Primers



### P-70™ Primer

P-70 is the most aggressive PVC and CPVC primer commercially available. Excellent product for cold weather applications. If use properly P-70 will soften pipe and fitting surfaces which is necessary for the proper solvent welding of the materials.

770-300 for Pint tin Price: £15.03  
770-200 for Quart tin Price: £24.14

## Jointing Applicators and Accessories



### 3020

Roll-A-Weld 3" roller for pipe diameters from 3" through 6"; fits MT-653 empty quart can. Price: £12.87



### 6020

Roll-A-Weld 4" roller for pipe diameters from 3" through 8"; fits standard quart can as well as MT-651 empty quart can. Price: £12.65



### 7020

Jumbo Roll-A-Weld 7" roller for pipe diameters of 6" or larger; fits MT-648 gallon can and cements available in wide mouth cans. Price: £15.76



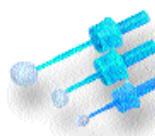
### 4020

4" swab for pipe diameters of 6" or larger; fits MT-648 empty gallon can and cements available in wide mouth cans. Price: £15.76



### 5020

4" swab for pipe diameters from 3" through 8"; fits standard quart can as well as MT-651 empty quart can. Price: £12.65



### Can-Mate Daubers

Adjustable plastic applicator with telescoping stem to fit all cans (except 1/4 pint). Available in 1/2", 3/4" and 1 1/2" dauber sizes.

CM-50 for 1/2"-1" pipe  
CM-75 for 3/4"-1 1/4" pipe  
CM-150 for 1 1/2"-3" pipe Price: £4.26



### Brushes

**PB-1:** Plastic Handle Brush; fits standard pint and quart cans. Price: £7.52

**CM BCP Can-Mate®:** Adjustable Plastic Handle, Natural Bristle Brush; fits standard pint and quart cans. Price: £7.73



### Empty Metal Cans

Available in MT-648 gallon, MT-651 quart, MT-653 quart (paint type) and MT-654 pint sizes.

MT-648 Price: £15.03  
MT-651 Price: £4.68  
MT-653 Price: £3.97  
MT-654 Price: £3.91



### Disposable Gloves

Protects hands against irritation from working with slow curing cements. Interchangeable for right or left hand. 100 per box. Price per box: £78.60



### Reusable Latex Gloves (Type Y-18)

Protects hands against irritation from working with slow curing cements. Long cuffs with textured grip surfaces. Price per pair: £11.28