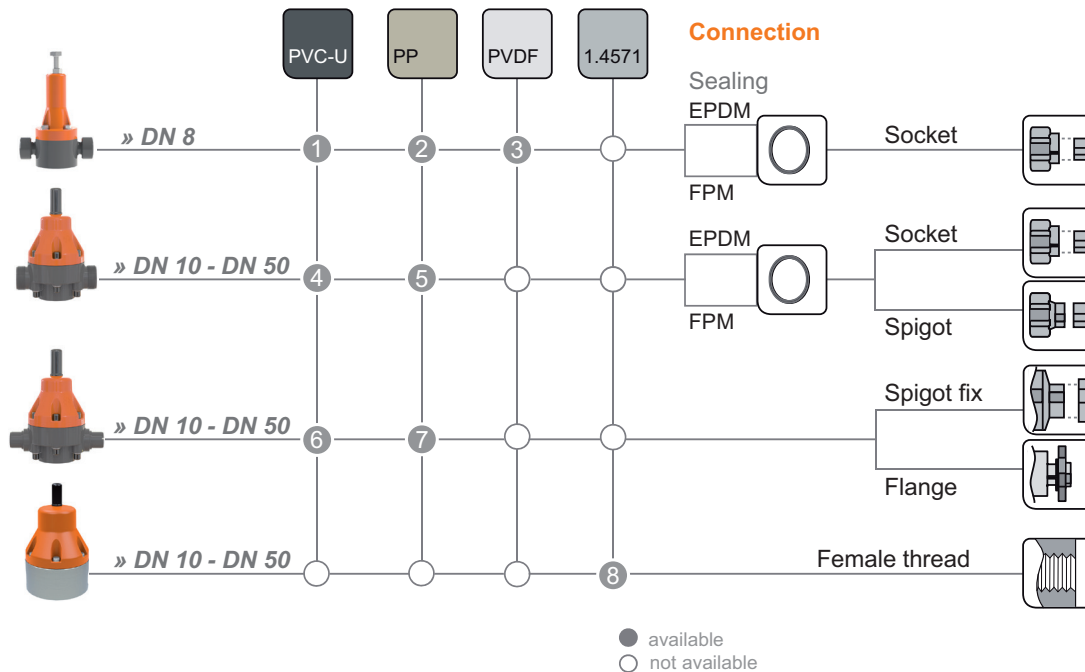


Pictogram Pressure Relief Valve DHV 718



Diaphragm: PTFE (EPDM)

Options: pressure settings in 0.5 bar steps

On demand: sealing
cleaning (free of surface disturbing substances)

Pressure setting range:
0.5–10 bar



Basic Nominal Sizes:

DN 8	DN 10	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50	DN 65	DN 80	DN 100	DN 125	DN 150	DN 200	DN 250	DN 300	DN 350	DN 400
------	-------	-------	-------	-------	-------	-------	-------	-------	-------	--------	--------	--------	--------	--------	--------	--------	--------

Connection Material (process connection)

<p>1 PVC-U socket DIN DN 8.</p> <p>2 PP socket DIN DN 8.</p> <p>3 PVDF socket DIN DN 8.</p> <p>4 PVC-U socket DIN, ANSI, BS, JIS female thread Rp, NPT 1.4571 male thread R female thread Rp DN 10–50. PE100 spigot DIN (95 mm) DN 15–50.</p>	<p>5 PP socket DIN female thread Rp DN 10–50. PP spigot (IR) DN 15–50.</p> <p>6 PVC-U spigot fix DN 10–50. PP/St. flange DIN, ANSI DN 15–50. GFK flange DIN DN 15–50.</p> <p>7 PP spigot fix DN* 10–50. PP/St. flange DIN, ANSI DN 15–50. GFK flange DIN DN 15–50.</p> <p>8 1.4571 female thread Rp female thread NPT DN 10–50. * only for socket welding.</p>
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Pressure Relief Valve DHV 718

Use

- chemical plant engineering
- industrial plant engineering
- water treatment
- Electroplating plants

Application

- The pressure relief valve which is directly controlled by the medium, is used in technical processing plants for keeping preset working pressures constant on the primary side.
- The pressure relief valve can also be used as an overflow valve to prevent pressure peaks. In this case, the pressure relief valve is fitted in a bypass line.
- Pressure relief valves are not safety valves in the sense of the pressure vessel directive.

Valve function

- When the valve is closed in the position of rest, the diaphragm under the valve seat is only impinged by the low secondary pressure. Any rise in working or primary pressure lifts the diaphragm against the spring force. The valve opens and the pressure decreases.

Valve setting

- can be adjusted easily across the entire pressure range
- can be secured against unauthorized opening by sealing

Flow medium

- Neutral and aggressive fluids or fluids containing solid particles, provided that the valve components coming into contact with the fluids are resistant at the operating temperature in accordance with the ASV resistance guide.

Note

For nitric or sulphuric acid, please contact us and indicate the exact operating conditions!

Flow direction

- always in the direction of the arrow, see graphics „Sectional drawing“

ASV resistance guide

www.asv-stuebbe.de/pdf_resistance/300051.pdf

Process temperature

- See graphics „Pressure/temperature diagram“

Process pressure

- See graphics „Pressure/temperature diagram“

Nominal pressure (H₂O, 20 °C)

- PN 10 bar

Size

- DN 8–50

Pressure setting range

- 0.5–10 bar

Working pressure

- is the set pressure plus flow dependent pressure increase (see characteristic curves): 0.5–10 bar

Opening pressure

- DN 8: 0.5 bar
- DN 10–50: 0.3 bar

Hysteresis

- Difference between opening and closing pressure approx. 0.3 bar

Note

- When the valve is in the position of rest, the counter-pressure (secondary pressure) may be approx. 4 times higher than the set pressure pE, the valve remains closed.
- Return flow is excluded by the DHV718

Pressure Relief Valve DHV 718

Actuation

- medium controlled

Device connection

- see graphics „Pictograph pressure relief valve DHV 718“

Material with medium contact

Housing:

- DN 8: PVC-U, PP or PVDF
- DN 10–50: PVC-U, PP or stainless steel A4 (1.4571)

Diaphragm:

- PTFE
(EPDM diaphragm, PTFE-coated on the medium side)

Sealing:

- FPM, EPDM

Note

Please observe that the material PTFE is classified as resistant to several media, however, is not diffusion-tight, in particular, if used as film such as, for example, the ASV diaphragms.

For borderline cases (Azotic acid or Sulfuric acid), please contact us.

Material without medium contact

Bonnet

- PP, glass fiber reinforced

Screws:

- stainless steel A4 (1.4301)

Mounting position

- as required

Fastening

- via threaded inserts (metal inserts) in the valve body

Color

Housing:

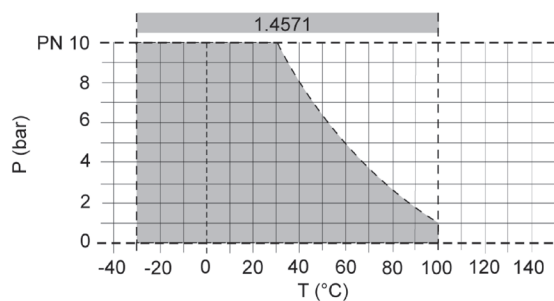
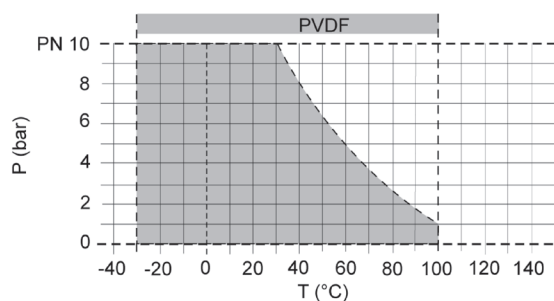
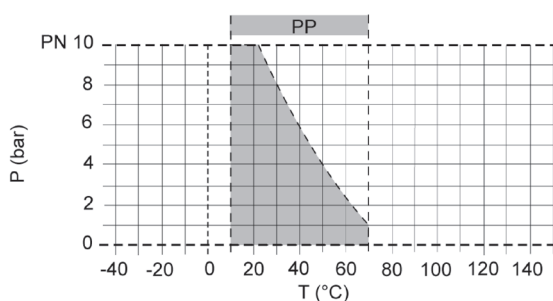
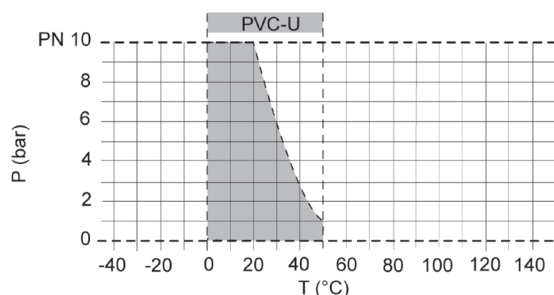
- PVC-U, gray, RAL 7011
- PP, gray, RAL 7032
- PVDF, opaque, yellowish-white
- stainless steel, unpainted

bonnet:

- orange, RAL 2004

Pressure Relief Valve DHV 718

Pressure/temperature diagram

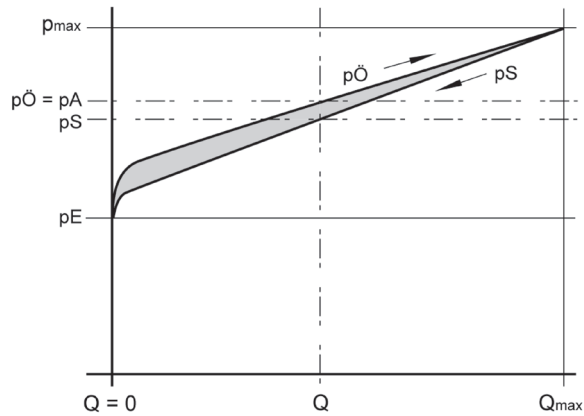


The pressure/temperature limits of the materials are valid for the stated nominal pressures and a service life of 25 years. These values are guide values for flow medium types which do not negatively impact the physical and chemical characteristics of the valve material. It may be necessary to take diminution factors into consideration. The operating life of the wear parts depends on the conditions of use.

Description	
P	Operating pressure
T	Temperature

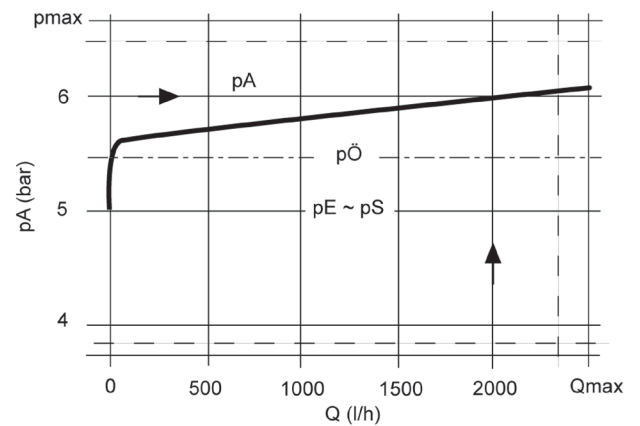
Pressure Relief Valve DHV 718

Operating behavior



	Description
p_{\max}	Maximum pressure
p_A	Working pressure
p_E	Set pressure
$p_A - p_E$	Flow-dependent pressure increase
$p_{\text{Ö}}$	Opening pressure
p_S	Closing pressure
$p_{\text{Ö}} - p_S$	Hysteresis
Q	Flow
Q_{\max}	Maximum flow

Characteristic curve, design example



	Description
p_{\max}	Maximum pressure
p_A	Working pressure
p_E	Set pressure
$p_{\text{Ö}}$	Opening pressure
p_S	Closing pressure
Q	Flow
Q_{\max}	Maximum flow

The valve is set tight at 5 bar.

A flow of approx. 2000 l/h is reached at a pressure increase of 1 bar.

According to the curve, this results in the following values:

Set pressure p_E : 5 bar

working pressure p_A : 6 bar

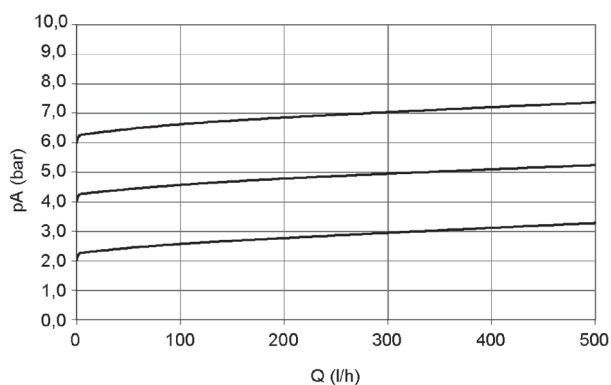
opening pressure $p_{\text{Ö}}$: 5.5 bar

closing pressure p_S : 5 bar

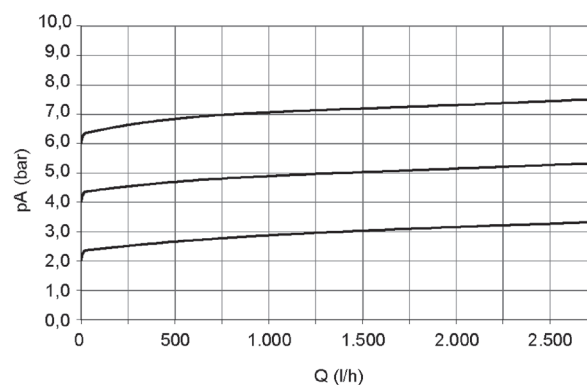
Pressure Relief Valve DHV 718

Characteristic curve pressure setting range

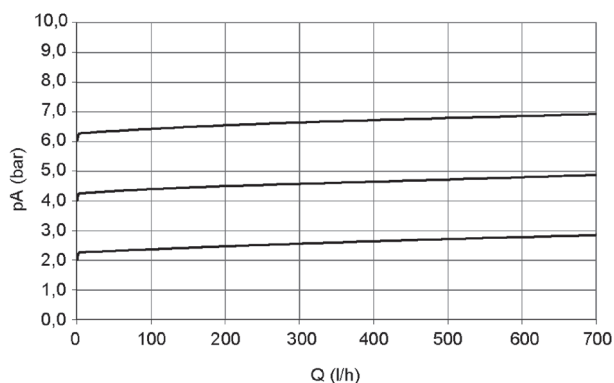
DN 8



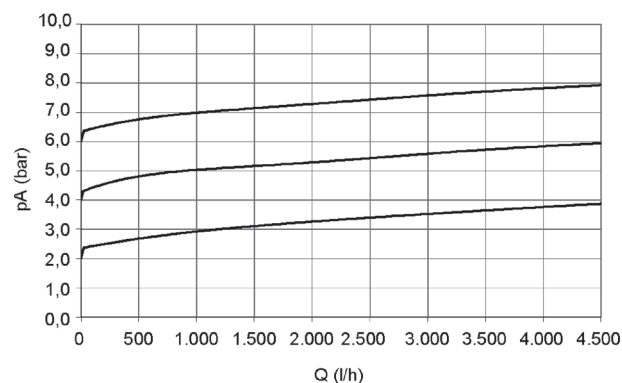
DN 20



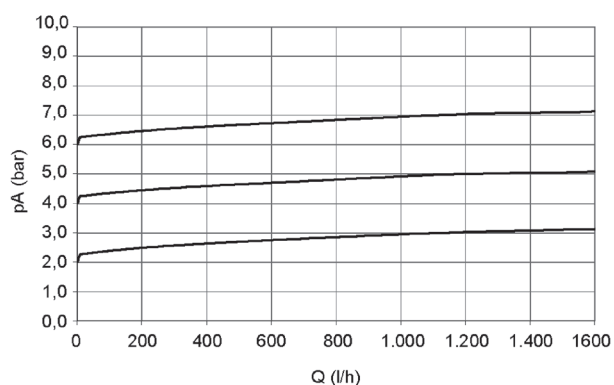
DN 10



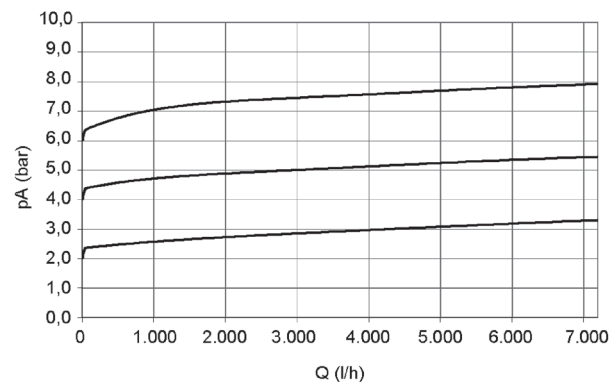
DN 25



DN 15

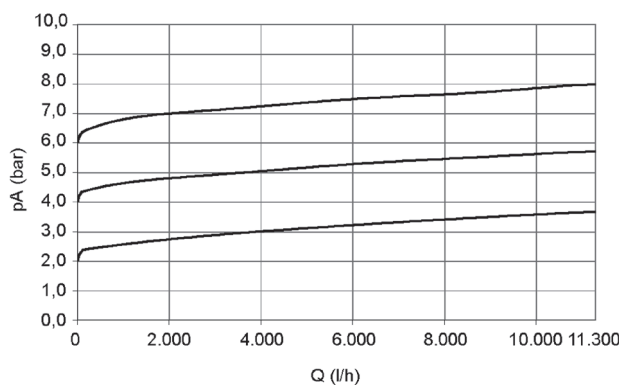


DN 32

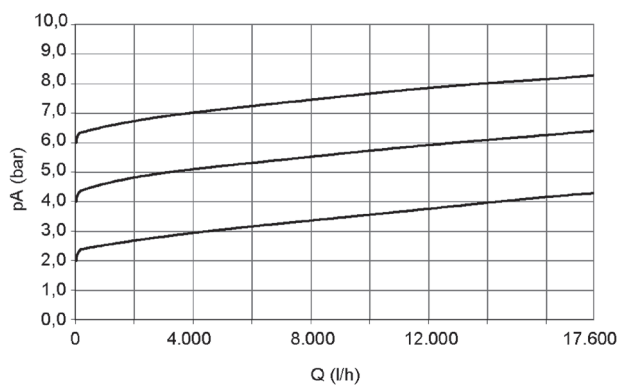


Pressure Relief Valve DHV 718

DN 40

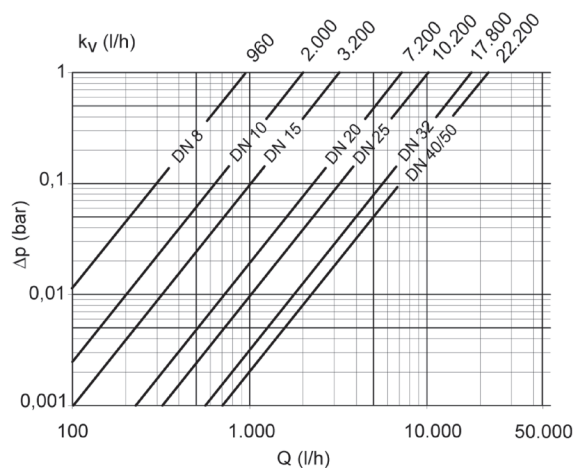


DN 50



	Description
pA	Working pressure
Q	Flow

Pressure loss curve (standard values for H₂O, 20 °C)



	Description
Δp	Pressure loss
Q	Flow

Pressure loss and k_v value

The diagram shows the pressure loss Δp in relation to the flow Q .

Conversion formulas

$$c_v = k_v \times 0.07$$

$$f_v = k_v \times 0.0585$$

Units:

$$k_v \text{ [l/min]}$$

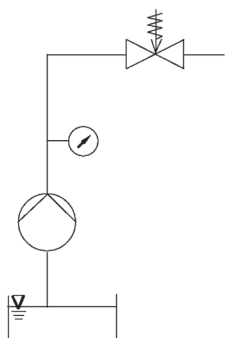
$$c_v \text{ [gal/min] US}$$

$$f_v \text{ [gal/min] GB}$$

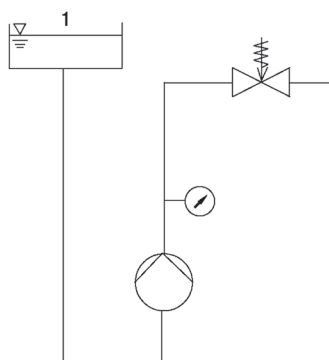
Pressure Relief Valve DHV 718

Applications for pressure relief valves

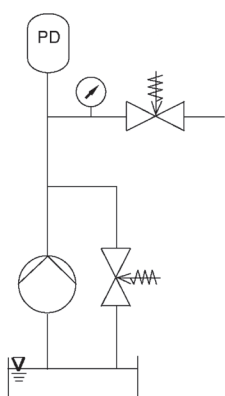
Example 1: Generation of a constant operating pressure



Example 2: Use with high primary pressure



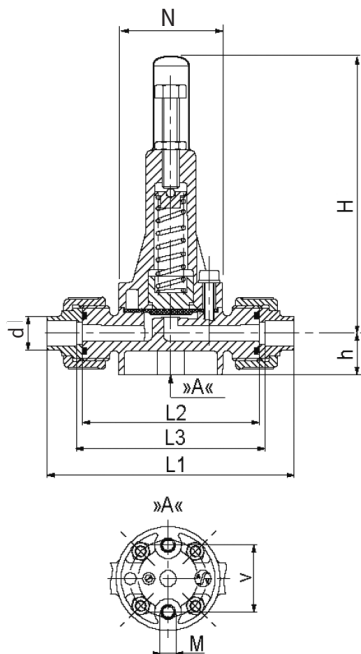
Example 3: Reduction of pressure impacts due to an overflow valve to protect the plant



	Description
PD	Pulsation damper

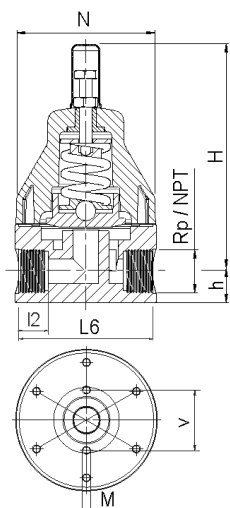
Pressure Relief Valve DHV 718

Connection socket



d (mm)	12
DN (mm)	8
DN (inch)	1/4
H	134
h	20
L1	119
L2	85
L3	91
M	M 5
N	50
v	32

Connection, female thread A4 1.4571

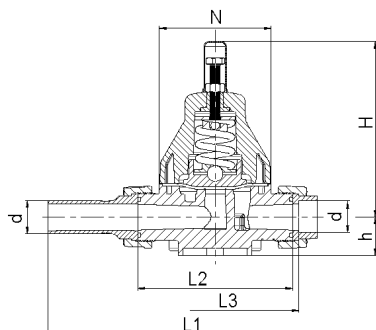


d (mm)	16	20	25	32	40	50	63	
DN (mm)	10	15	20	25	32	40	50	
DN (inch)	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
h	1.4571	16	16	24	24	24.5	30	35
H		151	151	175	175	220	222.5	230.5
l2		16	18	20	22	25	25	25
L6		79	79	103	103	142	140	136
M		M6	M6	M6	M6	M8	M8	M8
N		81.5	81.5	108	108	148	148	148
NPT *		3/8	1/2	3/4	1	1 1/4	1 1/2	2
Rp*		3/8	1/2	3/4	1	1 1/4	1 1/2	2
V		40	40	46	46	65	65	65

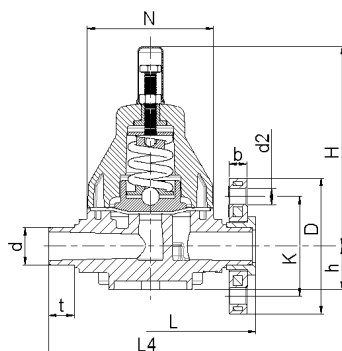
all dimensions in mm / * dimensions in inch

Pressure Relief Valve DHV 718

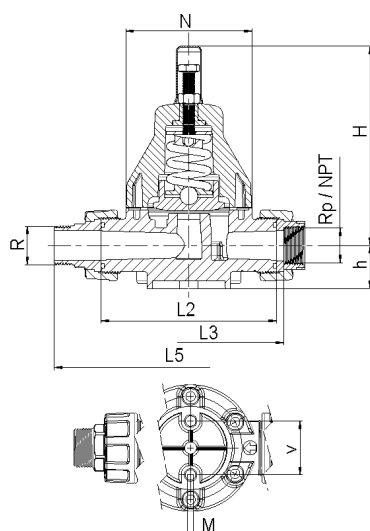
Connection Spigot/Socket



Connection, spigot, fixed/flange



Connection male thread/female thread



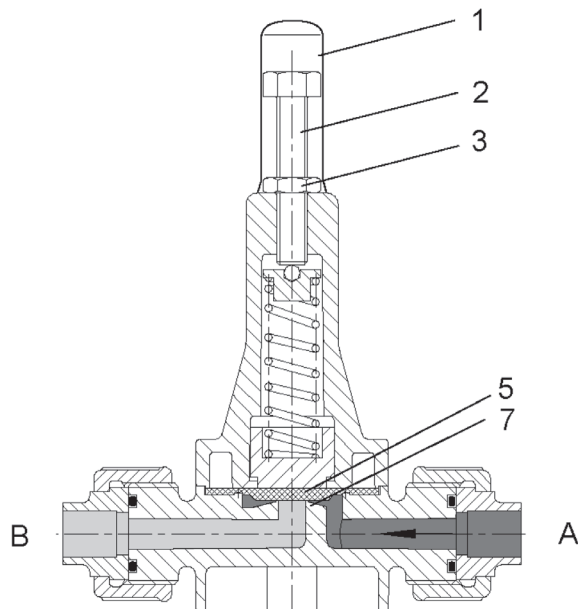
d (mm)		16	20	25	32	40	50	63
DN (mm)		10	15	20	25	32	40	50
DN (inch)		3/8	1/2	3/4	1	1 1/4	1 1/2	2
Valve body		Insert/flange						
b	GFR flange DIN	–	12.2	14	15	17	17	18.5
	PP steel flange DIN	–	13	14.5	15.5	17.5	17.5	19
	PP steel flange ANSI	–	12	12	16	16	18	18
d2	GFR flange DIN	–	14	14	14	18	18	18
	PP steel flange DIN	–	14	14	14	18	18	18
	PP steel flange ANSI	–	16	16	16	16	16	20
D	GFR flange DIN	–	96.5	106	115	142	152	168
	PP steel flange DIN	–	96	106	116	141	151	166
	PP steel flange ANSI	–	95	105	113	130	133	160
G*		3/4	1	1 1/4	1 1/2	2	2 1/4	2 3/4
h	PVC-U, PP	25	25	37	37	57	57	57
H	PVC-U, PP	151	151	170	170	219	219	219
K	GFR flange DIN	–	65	75	85	100	110	125
	PP steel flange DIN	–	60	70	80	89	98	121
	PP steel flange ANSI	–	65	75	85	100	110	125
L	PVC-U	–	150	180	180	230	231.4	250
	PP	–	150	180	180	230	230	250.4
L1	PVC-U	–	–	340	340	405	433	453
	PP	–	228	264	270	331	338	343
L2	PP, PVC-U	120	120	150	150	205	205	205
L3	PVC-U	PVC-U DIN socket, PVC-U ANSI, BS	126	126	156	156	211	211
			132	128	160	159	211	213
			126	127.6	158	162.6	221	226
			126	124	162	162	211	217
			130	130	161	164	221	223
	PP	PP socket DIN	128	126	156	156	211	211
			126	126	157	156.6	212	213
	PVC-U	Male thread R 1.4571	144	144	174	174	224	224
			182	188	222	230	297	301
			182	188	222	230	297	301
M			M6	M6	M6	M6	M8	M8
N			81.5	81.5	108	108	148	148
NPT*			3/8	1/2	3/4	1	1 1/4	1 1/2
Rp*			3/8	1/2	3/4	1	1 1/4	1 1/2
t			14	16	19	22	26	30
V			40	40	46	46	65	65

all dimensions in mm / * dimensions in inch

Pressure Relief Valve DHV 718

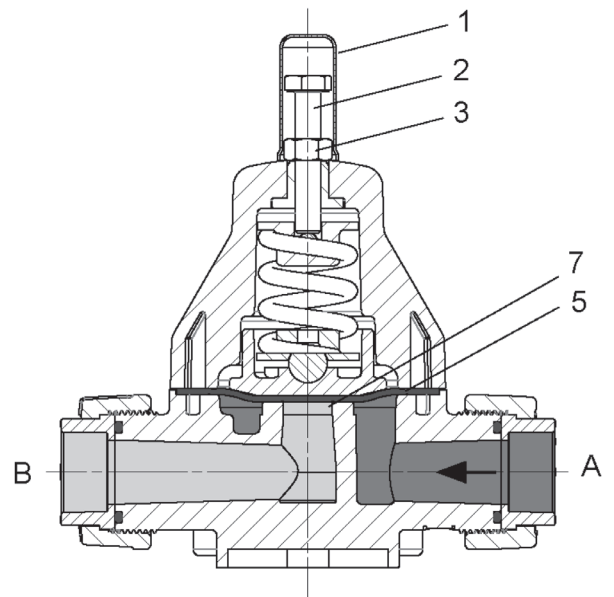
Sectional drawing

DN 8



	Description
A	Primary side
B	Secondary side
1	Protection cap
2	Adjustment screw
3	Counter nut
5	Diaphragm
7	Valve seat

DN 10–15

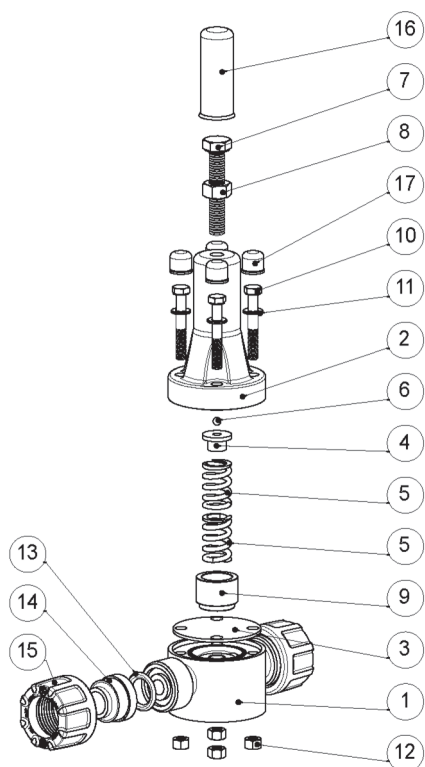


	Description
A	Primary side
B	Secondary side
1	Protection cap
2	Adjustment screw
3	Counter nut
5	Diaphragm
7	Valve seat

Pressure Relief Valve DHV 718

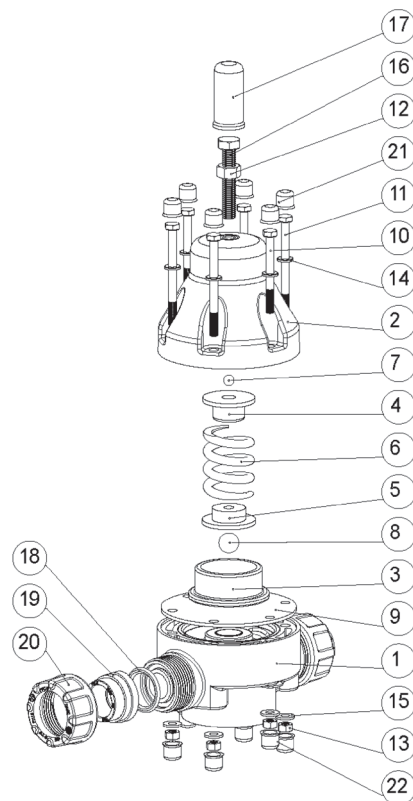
Components

DN 8, Housing: PVC-U, PP, PVDF



	Quantity	Description
1	1	Housing, complete
2	1	Bonnet
3	1	Diaphragm
4	1	Pressure plate
5	2	Pressure spring
6	1	Steel ball
7	1	Hexagon screw
8	1	Hexagon nut
9	1	Spring plate
10	4	Cylinder screw
11	4	Washer
12	4	Hexagon nut
13	2	O-ring
14	2	Union end
15	2	Union nut
16	1	Protection cap
17	4	Protection cap

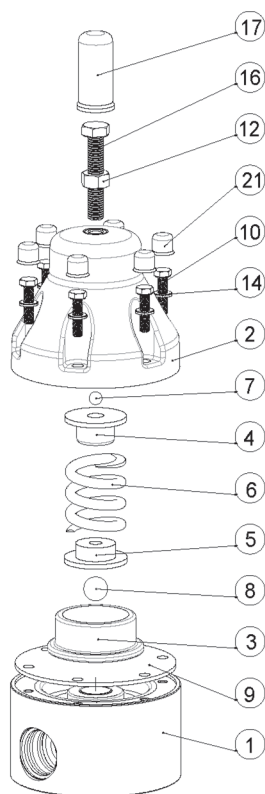
DN 10–50, Housing: PVC-U, PP



	Quantity	Description
1	1	Housing, complete
2	1	Bonnet
3	1	diaphragm disc
4	1	Pressure plate
5	1	Spring plate
6	1	Pressure spring
7	1	Steel ball
8	1	Steel ball
9	1	Diaphragm
10	4	Hexagon screw
11	2	Hexagon screw
12	1	Hexagon nut
13	6	Hexagon nut
14	6	Washer
15	6	Washer
16	1	Hexagon screw
17	1	Protection cap
18	2	O-ring
19	2	Union end
20	2	Union nut
21	6	Protection cap
22	6	Protection cap

Pressure Relief Valve DHV 718

DN 10–50, Housing: stainless steel A4 (1.4571)



	Quantity	Description
1	1	Housing, complete
2	1	Bonnet
3	1	diaphragm disc
4	1	Pressure plate
5	1	Spring plate
6	1	Pressure spring
7	1	Steel ball
8	1	Steel ball
9	1	Diaphragm
10	4	Hexagon screw
12	1	Hexagon nut
14	6	Washer
16	1	Hexagon screw
17	1	Protection cap
21	6	Protection cap